SOLENOID VALVE

180 ⁻	103	Solenoid Valve (12V)		Specs:
ITEM #	QTY	DESCRIPTION	NOTES	
01	1	TOP NUT		Pressure 0-10 Bar (145psi) Voltage 12V
02	1	COIL	1	
03	1	PLUG		
04	2	SCREW		
05	1	RETAINER PLATE		Notes:
06	1	TUBE		
07	1	PLUNGER		
08	1	RETURN SPRING		 Do not apply power to the solenoid with the coil removed as this could cause permanent damage to the coil.
09	1	VALVE BODY		

One of the features of this solenoid is that is can be easily serviced. The procedure for dismantling the solenoid valve is as follows:

- 1. Unscrew and remove the top nut.
- 2. Lift coil off body.

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- 3. Remove screws from retainer plate.
- 4. Pull to remove the retainer plate, tube and plunger.
- 5. The valve can now be cleaned and serviced, making sure the bottom of the plunger and its seat in the body are in good condition.
- 6. Reassemble as above.
- Note: A fast 'in the field' fix for a malfunctioning solenoid is to dismantle the solenoid as above but remove the return spring from the plunger and reassemble without it. This will allow the Air Locker to engage but it won't be possible to dis-engage.



